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APPLICATION NO.	F	ILING DATE	FIRST NAMED INVENTOR	ATTORNEY DOCKET NO.	CONFIRMATION NO.
10/774,390		02/10/2004	Daniel S. Yaich	YAIC3001/BEU	9759
23364	7590	02/01/2006		EXAMINER	
BACON & 625 SLATE		•	HAYES, BRET C		
FOURTH F				ART UNIT	PAPER NUMBER
ALEXAND	ALEXANDRIA, VA 22314				

DATE MAILED: 02/01/2006

Please find below and/or attached an Office communication concerning this application or proceeding.

								
		Application No.	Applicant(s)					
	Office Anti- C	10/774,390	YAICH, DANIEL S.					
	Office Action Summary	Examiner	Art Unit					
		Bret C. Hayes	3641					
Period fo	The MAILING DATE of this communication ap or Reply	pears on the cover sheet with the c	correspondence address					
WHIC - Exter after - If NO - Failu Any r	ORTENED STATUTORY PERIOD FOR REPL CHEVER IS LONGER, FROM THE MAILING D asions of time may be available under the provisions of 37 CFR 1. SIX (6) MONTHS from the mailing date of this communication. b period for reply is specified above, the maximum statutory period re to reply within the set or extended period for reply will, by statutely reply received by the Office later than three months after the mailine and patent term adjustment. See 37 CFR 1.704(b).	PATE OF THIS COMMUNICATION 136(a). In no event, however, may a reply be tin will apply and will expire SIX (6) MONTHS from e, cause the application to become ABANDONE	N. nely filed the mailing date of this communication. D (35 U.S.C. § 133).					
Status		-						
1)[Responsive to communication(s) filed on 23 J	anuary 2006						
·		s action is non-final.						
'	Since this application is in condition for allowa		osecution as to the merits is					
	closed in accordance with the practice under	Ex parte Quayle, 1935 C.D. 11, 45	53 O.G. 213.					
Dispositi	on of Claims							
4)🖂	4) Claim(s) <u>1-3 and 11</u> is/are pending in the application.							
· ·	4a) Of the above claim(s) is/are withdrawn from consideration.							
	☐ Claim(s) is/are allowed.							
6)⊠	Claim(s) <u>1-3 and 11</u> is/are rejected.							
7)	Claim(s) is/are objected to.							
	Claim(s) are subject to restriction and/o	or election requirement.						
Applicati	on Papers							
9) 🗆 -	The specification is objected to by the Examine	er						
-	The drawing(s) filed on is/are: a) ☐ acc		Examiner.					
	Applicant may not request that any objection to the	•						
	Replacement drawing sheet(s) including the correct							
	The oath or declaration is objected to by the E							
Priority u	nder 35 U.S.C. § 119							
12)[]	Acknowledgment is made of a claim for foreign	n priority under 35 U.S.C. § 119(a))-(d) or (f).					
a)[☐ All b)☐ Some * c)☐ None of:							
	1. Certified copies of the priority document	ts have been received.						
	2. Certified copies of the priority document	ts have been received in Application	on No					
	3. Copies of the certified copies of the prior	rity documents have been receive	ed in this National Stage					
	application from the International Burea	u (PCT Rule 17.2(a)).						
* S	ee the attached detailed Office action for a list	of the certified copies not receive	d.					
Attachment	(s)							
1) 🔲 Notice	e of References Cited (PTO-892)	4) Interview Summary	(PTO-413)					
	e of Draftsperson's Patent Drawing Review (PTO-948)	Paper No(s)/Mail Da	ite					
	nation Disclosure Statement(s) (PTO-1449 or PTO/SB/08) No(s)/Mail Date	5) Notice of Informal P	atent Application (PTO-152)					

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DETAILED ACTION

Claim Rejections - 35 USC § 102

1. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

- (b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on sale in this country, more than one year prior to the date of application for patent in the United States.
- 2. Claims 1 and 2 are rejected under 35 U.S.C. 102(b) as being anticipated by US Patent No. 4,939,996 to Dinkha et al. (*Dinkha*).
- 3. Re claim 1, Dinkha discloses the claimed invention including a method of canneluring a frangible bullet 10, comprising the steps of: positioning, in a cutting machine, such as a lathe as set forth at col. 13, lines 24 26, for example, and as seen in Figs. 1 and 2, for example, a frangible bullet made of a compressed powdered metal material, as set forth at col. 13, lines 4 24, for example; rotating* the bullet around a longitudinal axis; applying* a cutting tool having a flat surface with **beveled edges to the bullet in order to machine cut a cannelure. *Regarding the steps and tool faces required to lathe a work piece, please refer to the office actions mailed 16 DEC 04 and 12 AUG 05 and the inherency set forth therein. Regarding the cutting tool having a flat surface with beveled edges, please refer to the action mailed 16 DEC 04 and the inherency set forth therein.
- 4. Re claim 2, Dinkha further discloses wherein the powder material is a lead-free powder material, see col. 12, line 62 col. 13, line 35, for example. Note there is no mention of lead.

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Claim Rejections - 35 USC § 103

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- 5. The text of those sections of Title 35, U.S. Code not included in this action can be found in a prior Office action.
- 6. Claim 11 is rejected under 35 U.S.C. 103(a) as being unpatentable over Dinkha.
- 7. Dinkha teaches the invention substantially as claimed except for the beveled edges being at a 45-degree angle relatively to a flat base of the cannelure. It would have been obvious to one having ordinary skill in the art at the time the invention was made to include 45 degree beveled edges in the cannelure, since there is no invention in merely changing the shape or form of an article without changing its function except in a design patent. *Eskimo Pie Corp. v. Levous et al.*, 3 USPQ 23. Firstly, there is no unexpected result from including 45 degree beveled edges relatively to the flat base of the cannelure: the function of the cannelure does not change. Secondly, if the frangible bullet disclosed by Dinkha can withstand an apparently 90-degree edged cutting tool, it can certainly stand up to being cut with a less than 90-degree beveled edges cutting tool as the stresses and strains on the work piece would be less and less with a decrease in the sharp edges of the cutting tool, which is why most cutting tools are made with at least the barest minimum of a radius instead of a 90 degree corner.
- 8. Claim 3 is rejected under 35 U.S.C. 103(a) as being unpatentable over Dinkha as applied above in view of US Patent No. 6,536,352 to Nadkarni et al. (*Nadkarni*), previously cited.
- 9. Dinkha discloses the invention substantially as claimed except for the powdered metal material comprises a copper tin powder mixture. Nadkarni teaches at col. 5, lines 7 14, that

copper-tin powders are well known in the art for the purpose of aiding in the frangibility of a bullet, as set forth at col. 5, lines 26 - 30, for example. It would have been obvious to one of ordinary skill in the art at the time the invention was made to modify the bullet of Dinkha to that of a copper-tin powder as taught by Nadkarni in order to aid the frangibility of a bullet.

Response to Arguments

- 10. Applicant's arguments filed 23 JAN 06 have been fully considered but they are not persuasive.
- 11. The disclosure and alleged teaching away of Dinkha notwithstanding, the fact of the matter is that Dinkha does indeed disclose compressed powdered metal material when stating that zirconium, aluminum, and magnesium, et al. can be used because these elements appear in the period table under the "Metals" heading for just that reason they are metals. Further, the term 'ceramic' normally includes oxides, which include aluminum and zirconium as key ingredients. Therefore, the recitation of a compressed powdered 'metal' material cannot overcome the Dinkha reference as argued because those ingredients are metals, whether or not that is Dinkha's intention.

Conclusion

Any inquiry concerning this communication should be directed to Bret Hayes at telephone number (571) 272 – 6902 or email address bret.hayes@uspto.gov. The examiner can normally be reached Monday through Thursday from 5:30 am to 4:00 pm, Eastern Standard Time.

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The Central FAX Number is 571-273-8300.

If attempts to contact the examiner by telephone are unsuccessful, the examiner's supervisor, Michael Carone, can be reached at (571) 272 - 6873.

bh

27-Jan-06

Michael Janone Spe 364,